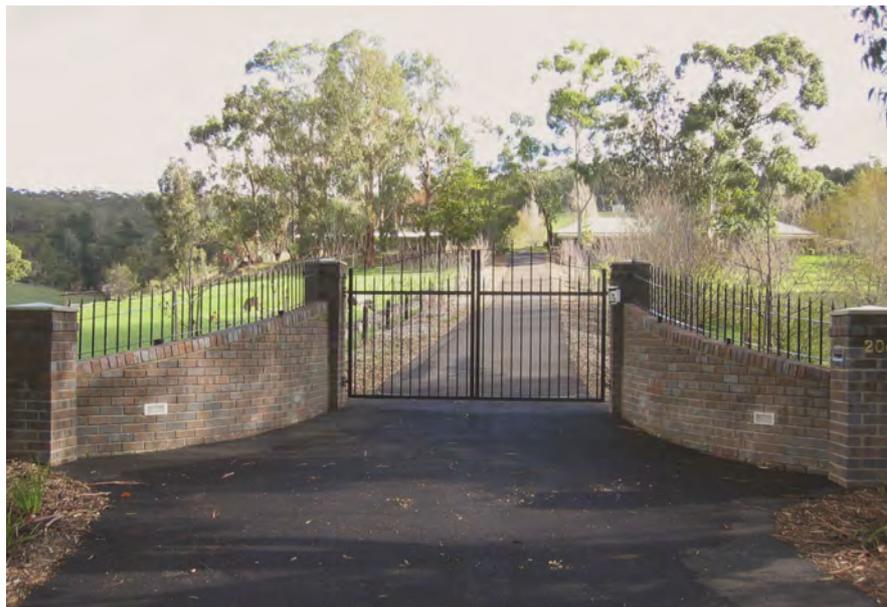


# Installation and Maintenance Manual

## *Light Industrial Swing Gate Operators* Model: GDS 3E

**\*Note: refer to this manual for mechanical fitting only, for control detail, refer to Elsema MC manual.**



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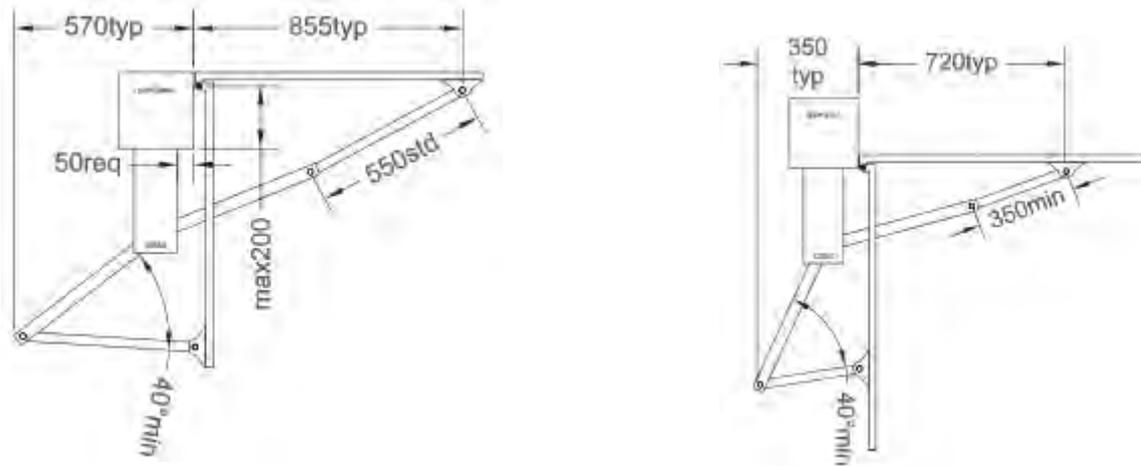
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# CONTENTS

	Page
Standard Installation	3
Side-Mount Installation Restricted Side Room	5
Outswing Installation	6
Options	7
Specifications Emergency Release Maintenance	6
Warranty	7

## STANDARD INSTALLATION

A standard installation is one where the gates open by swinging inward toward the operator. The gate hinge should be no more than 200mm from the rear of the pillar or post and side room of 350mm is required to accommodate the swing of the arms (see Figure 1)

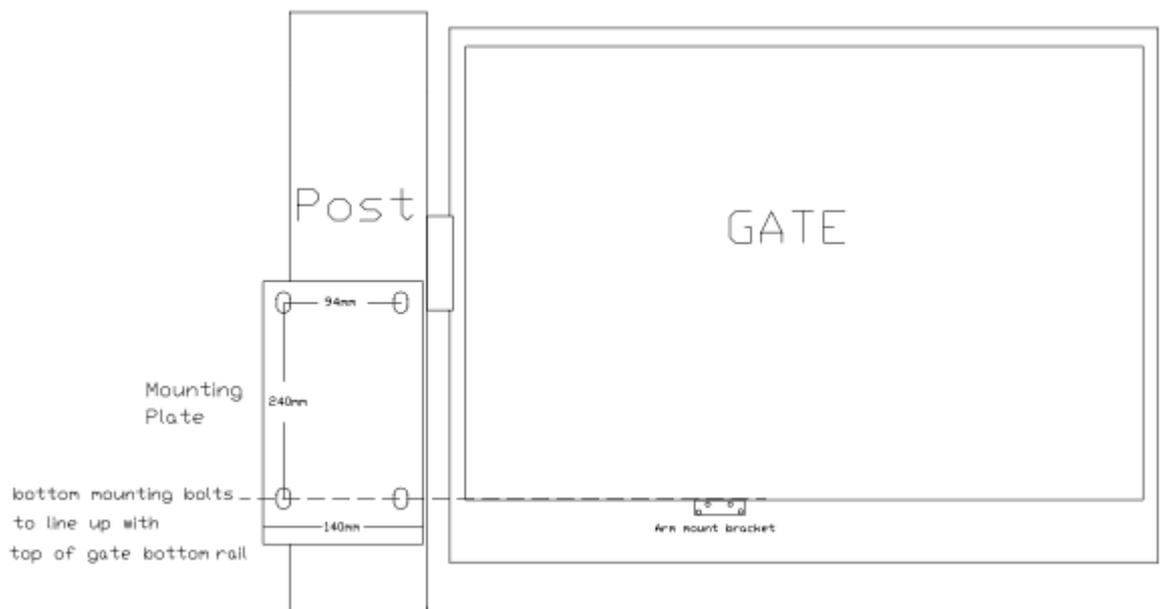


**Figure 1: Standard Installation**

**\* Restricted side room installation**

1. Ensure that the gates swing freely and that all existing latches, drop bolts etc are disabled or removed.
2. The master operator (the one containing the circuit board) should be fitted to the gate pillar or post nearest the power supply. Remove the covers from the operators to access the slotted fixing holes in the rear of the chassis. Bend the tabs out and back against the rear of the chassis. In this position they act as spacers allowing clearance for the cover.
3. Position each unit on the gate pillars or posts approximately 50mm from the edge of the pillar. The vertical position is found by locating the gate bracket. This is best placed where there is adequate fixing on the gate and movement of the arms is unrestricted (Figure 2). The units may now be bolted in place.

*PLEASE NOTE: The chassis has laser cut tabs on the back (top and bottom) for standard mounting. These tabs should be bent back. This eliminates the need to use spacers and ensures the chassis is spaced correctly to ensure correct positioning of metal cover.*



**Figure 2: Position of Operator**

The units are set in the factory for a standard installation with the master placed on the left hand side (from inside looking out). If the master is to be located on the right then the motor wires need to be reversed. To do this, locate the connection blocks for each motor on the circuit board. Swap the brown and blue wires for motor one. Do the same for motor two (Figure 3)

4. The gate bracket should be positioned so that the arms are almost in a straight line when the gates are closed (Figure 4) To check the location of the gate brackets, first disengage the main arm from the drive shaft (using the spanner provided), unscrew the bolt until the arm swings freely. Clamp the gate bracket in position. Open and close the gate to ensure the gate bracket is appropriately located.

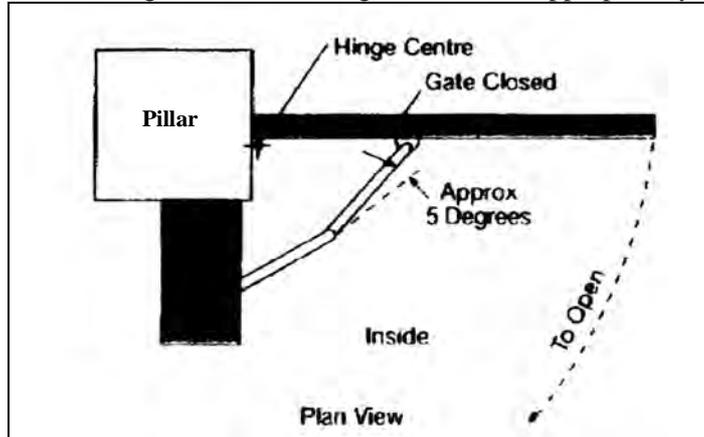


Figure 4: Arm position when gate closed

5. Connect Receiver Board
6. Connect power to the master operator.
7. The limit switches may now be adjusted (Figure 5). Each unit has its own pair of cams, one to set the open position and one to set the closed position. Loosen the screw holding the cams. Operate the operator with the transmitter and note which cam controls the opening/closing motion (the cam lobe activates a limit switch to turn off the motor). Reposition each cam and operate the operator again. Repeat until the gates open and close to the required positions.

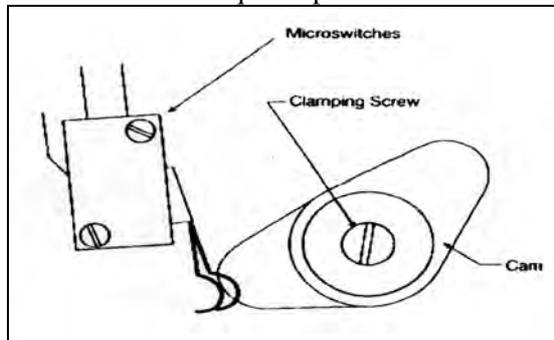


Figure 5: Limit Switches

## SIDE MOUNT INSTALLATION

The Light Industrial Operators may be mounted sideways, with the long side against the pillar or post for extra flexibility. This feature is very useful when:-

- The gate must swing further than 90°
- The gate swing outwards
- The gate swings outward and it is positioned at least 400mm forward of the back of the pillar

NOTE: See also section on Outswing Installation

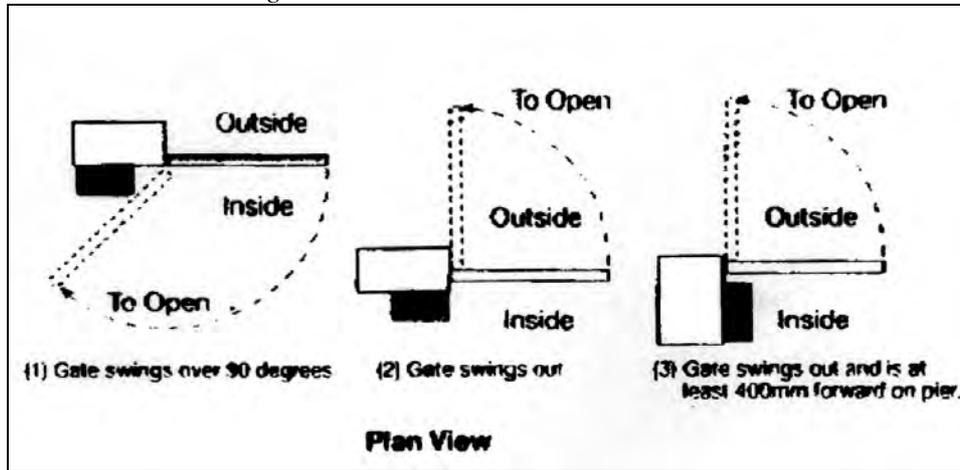


Figure 6: Side Mount Installations

Each unit should be fitted to the pillar with output shaft close to the gate hinge. With this in mind the standard installation instructions may now be followed.

NOTE: Special Side mount covers to suit are supplied for this installation.

### RESTRICTED SIDE ROOM

This term is applied to the situation where the movement of the standard arms cannot be accommodated within the side room available. In most situations this problem can be overcome by cutting down the Secondary arm (the link joining the gate bracket to the Primary arm). The new length can be approximated by the following procedure:

1. Move the Primary arm to a position suitable for the close gate. Remembering that in the closed position the Primary and Secondary arms must stop short of straight line alignment (Figure 7)

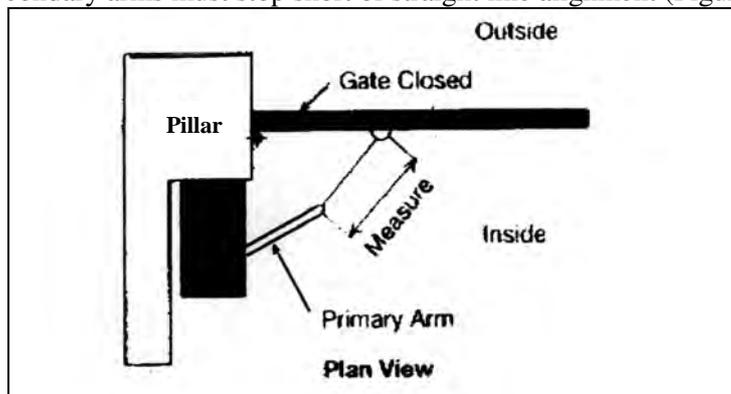


Figure 7: Measure Length of Secondary arm

2. Mark a point on the gate suitable for the gate bracket. Holding the gate bracket in position, measure the distance between the hole centres on the gate bracket and Primary arm.
3. Move the Primary arm to its maximum open position. Open the gate and measure the distance again (Figure 8). If the length has changed then the gate bracket must be repositioned and the process repeated until the dimension remains the same for both positions. Be careful that the Secondary arm does not conflict with the drive shaft of the Primary arm.

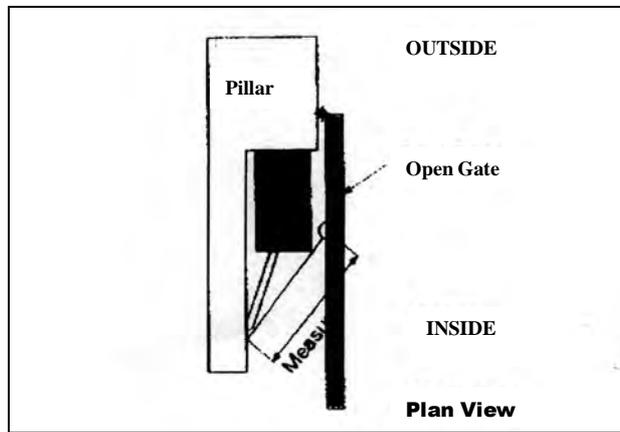


Figure 8: Re-measure length of Secondary arm

- Once the dimension is consistent, a new hole can be drilled in the Secondary arm and the arm trimmed to suit. The gate bracket and Secondary arm should now be fitted.

## OUTSWING INSTALLATION

In this type of installation the gate swings outward or away from the operators to the open position (Figure 6). Several factors must be considered to determine the most suitable arm length. These include the drive through width required, the placement of the operators and the location of the gate. Direct support from the supplier is always available in these situations.

If the Automatic Close mode is set the gates will remain open or return to the open position until the obstruction is cleared.

## SPECIFICATIONS

### Dimensions

Case: ..... 245mm high x 140mm wide x 335mm deep  
 Primary arm: ..... pivot centres 550mm  
 Secondary arm: ..... pivot centres 570mm

### Weight

Master Unit including battery ..... 21kg  
 Slave Unit ..... 17kg

### Power Requirements

Standard ..... 240volts 50Hz AC  
 Solar ..... 10watt Solar Panel  
 Battery (Solar/Battery backup) ..... 12volt 6.5Ah

## EMERGENCY RELEASE

A spanner is provided to disconnect the operators and allow manual operation of the gates. The spanner is used to unscrew the bolt on the output shaft of the unit. There is no need to fully remove the bolt as it is loosened the arm will drop away and allow the gate to swing freely.

## MAINTENANCE

### ANTS AND OTHER INSECTS

The Light Industrial Operators have been designed to minimise infestation by insects. Additional protection is recommended by spraying of a Surface Spray to the area surrounding the unit every 3 months.

### LUBRICATION

The gears and shafts are greased on assembly. They should not require further lubrication during their service life.

## WARRANTY

- a. Gate Drive Systems Australia warrants that the goods manufactured by it shall be free from defect in manufacture for a period of 12 months from the date of invoice. Should any fault occur within that period as a result of faulty workmanship or materials, Gate Drive Systems Australia at its discretion, replace the product at no charge to the Customer except for installation & freight. The appropriate Serial Number must be quoted for all warranty claims.
- b. For the goods not manufactured by Gate Drive Systems Australia, we shall pass on the manufacturers warranty to the Customer from the date of invoice. It is the manufacturer`s discretion to repair or replace goods deemed to be defective as a result of faulty workmanship or materials.
- c. All goods must be returned to Gate Drive Systems Australia or its representative for inspection or testing to assess if a claim is justified. It is the responsibility and at the cost of the Customer, to remove & return the goods for inspection and freight costs are the responsibility of the Customer.
- d. The warranty is negated and will not apply in the following circumstances:-
  - i. If no proof of date of purchase can be produced.
  - ii. If the product has been used in a manner beyond its design parameters.
  - iii. If the product is tampered with or repaired by personnel not authorised to do so.
  - iv. In respect of loss or damage caused by rough treatment.
  - v. If the product is not used and maintained in accordance with instructions or recommendations listed in this Installation and Maintenance Manual.
  - vi. In respect of loss or damage caused by an Act of God or any other cause not within the manufacturers control.
- e. Goods returned under warranty for repair or testing will incur a charge to be fixed by the manufacturer if no fault is found.
- f. The Customer shall bear freight charges for removing & returning the goods for inspection and for the delivery & installation of any replacement or repaired product from a justified warranty claim.
- g. Save for the express conditions and warranties herein contained all other conditions or warranties (whether as the quality, fitness for purpose or any other matter) expressed or implied by statute, common law, equity, trade custom, usage or otherwise are hereby expressly excluded provided that nothing in these terms and conditions shall exclude or limit any breach or condition implied by law, the exclusion or limitation of which is not permitted by law.